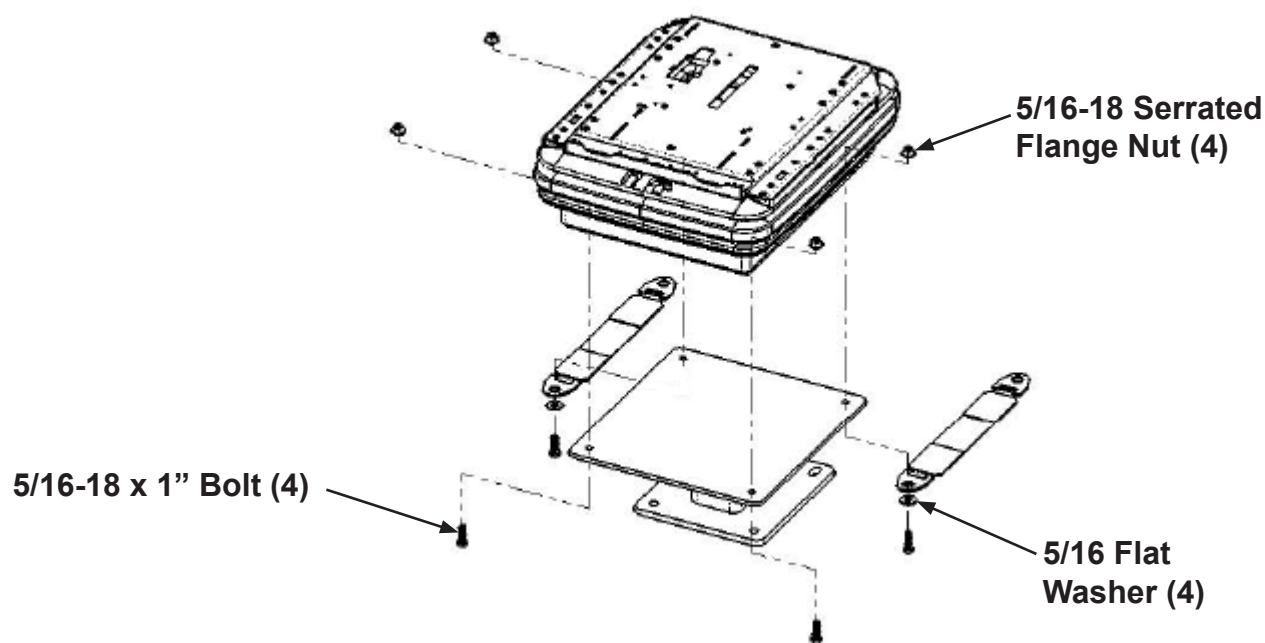
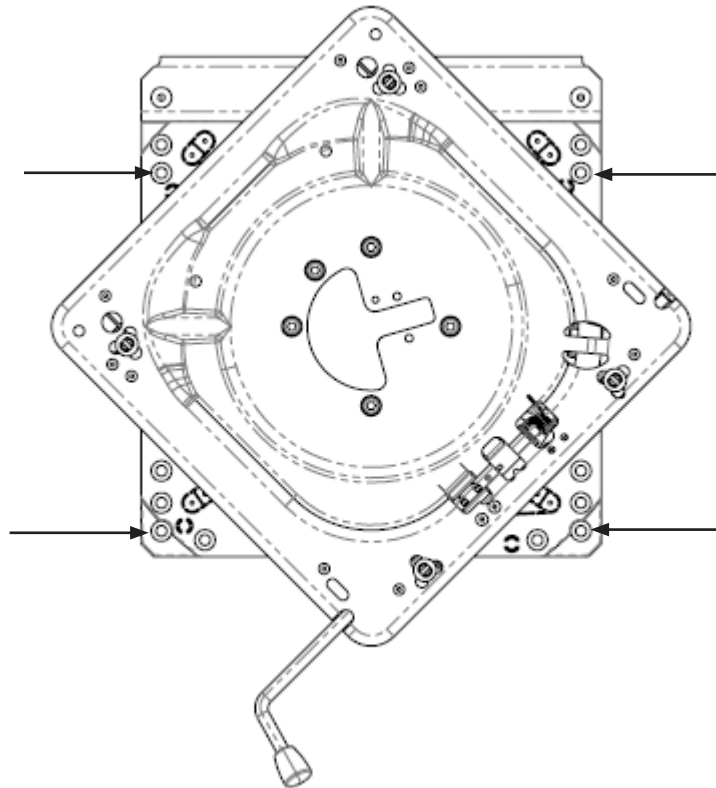


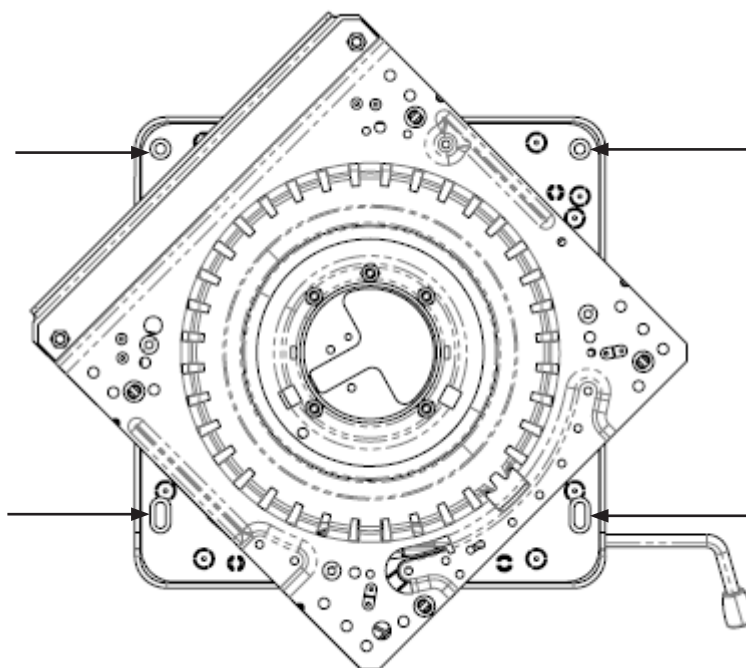
1. Remove the old seat, Suspension, and PED. Keep the nuts used to fasten the PED to the cab as they will be used later to fasten the new PED.
2. Place the new suspension onto the PED along with the two tether straps and fasten together using 5/16" x 1" bolts, washers, and serrated flange nuts. The washers are only used on the rear two holes to hold the tether straps. The boot will have to be pulled up to access the inside of the suspension to install the nuts.



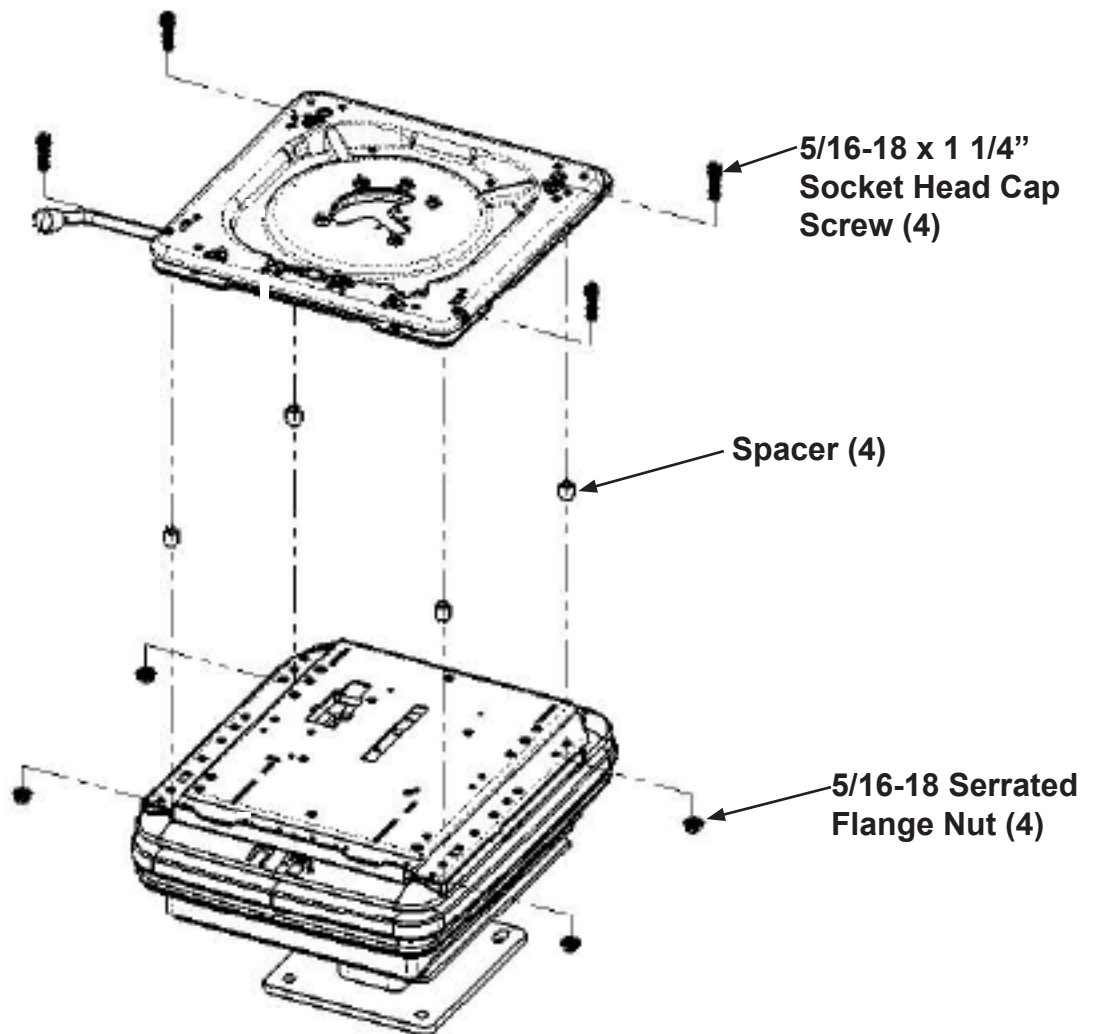
3. Position the swivel so the side with the handle is facing up. Rotate the swivel 45 degrees as shown below. Remove the plastic knock outs with a screw driver in the locations indicated by the arrows below.



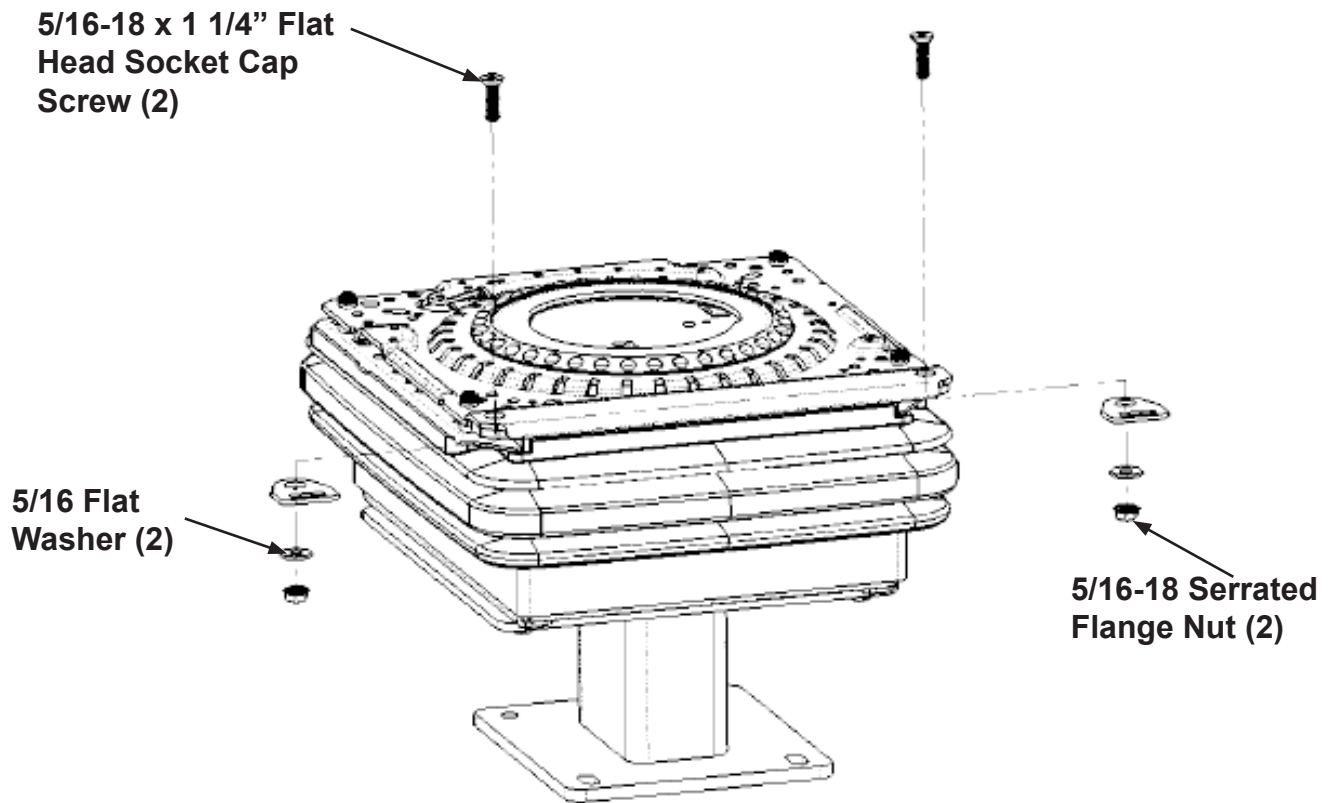
4. Flip the swivel over and remove the knockouts from the top side as indicated by the arrows below.



5. Attach the swivel to the top of the suspension using four 5/16-18 x 1 1/4" socket cap screws, spacers, and serrated flange nuts. The spacers go in between the swivel and the top of the suspension. The swivel will need to be rotated to access the holes.



6. Remove the two flat head socket cap screws from the rear of the swivel and discard. Fasten the other end of the tether straps to the bottom of the swivel using two 5/16-18 x 1 1/4" flat head socket cap screws, washers, and serrated flange nuts. NOTE: The top half of the swivel and the belting portion of the tether straps are not shown for clarity.
7. Move the PED, suspension, and swivel assembly into the cab of the backhoe and fasten in place using the original hardware.



8. Loosen the bolts that hold the slide rails to the bottom of the seat so they can be adjusted side to side.
9. Fasten the seat top to the swivel using four 5/16-18 x 5/8 socket head screws, and serrated flange nuts. The slide rails will need to be adjusted side to side to line up to the holes on the swivel. It is helpful to adjust the slide rails back to access the front holes and forward to access the rear holes.
10. Once the seat top is fastened to the swivel, check the travel of the slide rails. Make sure it is smooth. Once it is smooth, tighten the bolts holding the slide rails to the seat top.

